

Welded tubes and hollow sections



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Welded tubes and hollow sections production (annual capacity, t)

 **228 000**
ILYICH STEEL

 **312 000**
DMZ KOMINMET

 **55 000**
TRUBOSTAL

ILYICH STEEL

European and Ukrainian standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Round steel tubes	DIN EN 10219-2 DSTU EN 10219-2	S235JRH S275J0H S275J2H S355J0H S355J2H	16.0	1.2 - 3.2	5 - 9
			17.0	1.2 - 3.2	5 - 9
			19.0	1.2 - 3.2	5 - 9
			21.3	1.2 - 3.2	5 - 9
			25.0	1.2 - 3.2	5 - 9
			27.0	1.2 - 3.2	5 - 9
			33.7	1.2 - 3.2	5 - 9
			38.0	1.2 - 3.2	5 - 9
			40.0	1.8 - 5.0	5 - 12
			42.0	1.8 - 5.0	5 - 12
			45.0	1.8 - 5.0	5 - 9
			48.0	1.8 - 5.0	5 - 12
			48.3	1.8 - 5.0	5 - 12
			51.0	1.8 - 5.0	5 - 12
			57.0	1.8 - 5.0	5 - 12
			60.0	1.8 - 5.0	5 - 12
			63.5	1.8 - 5.0	5 - 12
			76.0	1.8 - 5.0	5 - 12
			89.0	1.8 - 5.0	5 - 12
			102.0	1.8 - 5.0	5 - 12
			108.0	1.8 - 5.0	5 - 12
			114.0	1.8 - 5.0	5 - 12
			127.0	1.8 - 5.0	5 - 12
			133.0	1.8 - 5.0	5 - 12
140.0	1.8 - 5.0	5 - 12			
152.0	1.8 - 5.0	5 - 12			
159.0	1.8 - 5.0	5 - 12			
168.0	1.8 - 5.0	5 - 12			
Square steel tubes and hollow sections	DIN EN 10219-2 DSTU EN 10219-2	S235JRH S275J0H S275J2H S355J0H S355J2H	20x20	1.2 - 2.1	5 - 9
			25x25	1.2 - 2.1	5 - 9
			30x30	1.2 - 2.1	5 - 9
			35x35	1.8 - 5.0	5 - 12
			40x40	1.8 - 5.0	5 - 12
			45x45	1.8 - 5.0	5 - 12
			50x50	1.8 - 5.0	5 - 12
			60x60	1.8 - 5.0	5 - 12
70x70	1.8 - 5.0	5 - 12			

Dimensions and technical requirements should be agreed during the conclusion of contracts

European and Ukrainian standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Square steel tubes and hollow sections	DIN EN 10219-2 DSTU EN 10219-2	S235JRH S275J0H S275J2H S355J0H S355J2H	80x80	1.8 - 5.0	5 - 12
			90x90	1.8 - 5.0	5 - 12
			100x100	1.8 - 5.0	5 - 12
			110x110	1.8 - 5.0	5 - 12
			120x120	1.8 - 5.0	5 - 12
			130x130	1.8 - 5.0	5 - 12
			Rectangular steel tubes and hollow sections	DIN EN 10219-2 DSTU EN 10219-2	S235JRH S275J0H S275J2H S355J0H S355J2H
25x10	1.2 - 2.1	5 - 9			
28x25	1.2 - 2.1	5 - 9			
30x15	1.2 - 2.1	5 - 9			
30x20	1.2 - 2.1	5 - 9			
40x20	1.2 - 2.1	5 - 9			
40x30	1.8 - 5.0	5 - 12			
50x20	1.8 - 5.0	5 - 12			
50x25	1.8 - 5.0	5 - 12			
50x30	1.8 - 5.0	5 - 12			
50x40	1.8 - 5.0	5 - 12			
60x20	1.8 - 5.0	5 - 12			
60x30	1.8 - 5.0	5 - 12			
60x40	1.8 - 5.0	5 - 12			
80x40	1.8 - 5.0	5 - 12			
80x60	1.8 - 5.0	5 - 12			
100x40	1.8 - 5.0	5 - 12			
100x50	1.8 - 5.0	5 - 12			
100x70	1.8 - 5.0	5 - 12			
100x80	1.8 - 5.0	5 - 12			
120x80	1.8 - 5.0	5 - 12			
120x100	1.8 - 5.0	5 - 12			
140x100	1.8 - 5.0	5 - 12			
150x100	1.8 - 5.0	5 - 12			

Dimensions and technical requirements should be agreed during the conclusion of contracts

CIS standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Round steel tubes	GOST 10704 GOST 10705	St. 1-3 (kp/ps/sp) 08, 10, 15, 20 (kp/ps/sp)	16.0	1.2 - 3.2	5 - 9
			17.0	1.2 - 3.2	5 - 9
			19.0	1.2 - 3.2	5 - 9
			21.3	1.2 - 3.2	5 - 9
			25.0	1.2 - 3.2	5 - 9
			27.0	1.2 - 3.2	5 - 9
			33.7	1.2 - 3.2	5 - 9
			38.0	1.2 - 3.2	5 - 9
			40.0	1.8 - 5.0	5 - 12
			42.0	1.8 - 5.0	5 - 12
			45.0	1.8 - 5.0	5 - 12
			48.0	1.8 - 5.0	5 - 12
			48.3	1.8 - 5.0	5 - 12
			51.0	1.8 - 5.0	5 - 12
			57.0	1.8 - 5.0	5 - 12
			60.0	1.8 - 5.0	5 - 12
			63.5	1.8 - 5.0	5 - 12
			76.0	1.8 - 5.0	5 - 12
			89.0	1.8 - 5.0	5 - 12
			102.0	1.8 - 5.0	5 - 12
			108.0	1.8 - 5.0	5 - 12
			114.0	1.8 - 5.0	5 - 12
			127.0	1.8 - 5.0	5 - 12
			133.0	1.8 - 5.0	5 - 12
140.0	1.8 - 5.0	5 - 12			
152.0	1.8 - 5.0	5 - 12			
159.0	1.8 - 5.0	5 - 12			
168.0	1.8 - 5.0	5 - 12			
Square steel tubes and hollow sections	GOST 13663 GOST 8639	St. 1-3 (kp/ps/sp) 08, 10, 15, 20 (kp/ps/sp)	15x15	1.2 - 2.1	5 - 9
			20x20	1.2 - 2.1	5 - 9
			25x25	1.2 - 2.1	5 - 9
			30x30	1.2 - 2.1	5 - 9
			35x35	1.8 - 5.0	5 - 12
			40x40	1.8 - 5.0	5 - 12
			45x45	1.8 - 5.0	5 - 12
			50x50	1.8 - 5.0	5 - 12
			60x60	1.8 - 5.0	5 - 12
			70x70	1.8 - 5.0	5 - 12
			80x80	1.8 - 5.0	5 - 12
			90x90	1.8 - 5.0	5 - 12
			100x100	1.8 - 5.0	5 - 12
			110x110	1.8 - 5.0	5 - 12
			120x120	1.8 - 5.0	5 - 12
130x130	1.8 - 5.0	5 - 12			

CIS standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Rectangular steel tubes and hollow sections	GOST 13663 GOST 8645	St. 1-3 (kp/ps/sp) 08, 10, 15, 20 (kp/ps/sp)	15x10	1.2 - 2.1	5 - 9
			20x10	1.2 - 2.1	5 - 9
			20x15	1.2 - 2.1	5 - 9
			25x10	1.2 - 2.1	5 - 9
			25x15	1.2 - 2.1	5 - 9
			28x25	1.2 - 2.1	5 - 9
			30x15	1.2 - 2.1	5 - 9
			30x20	1.2 - 2.1	5 - 9
			35x25	1.2 - 2.1	5 - 9
			40x10	1.2 - 2.1	5 - 9
			40x20	1.2 - 2.1	5 - 9
			40x30	1.8 - 5.0	5 - 12
			50x20	1.8 - 5.0	5 - 12
			50x25	1.8 - 5.0	5 - 12
			50x30	1.8 - 5.0	5 - 12
			50x40	1.8 - 5.0	5 - 12
			60x20	1.8 - 5.0	5 - 12
			60x30	1.8 - 5.0	5 - 12
			60x40	1.8 - 5.0	5 - 12
			80x40	1.8 - 5.0	5 - 12
			80x60	1.8 - 5.0	5 - 12
			100x40	1.8 - 5.0	5 - 12
			100x50	1.8 - 5.0	5 - 12
			100x70	1.8 - 5.0	5 - 12
100x80	1.8 - 5.0	5 - 12			
120x80	1.8 - 5.0	5 - 12			
120x100	1.8 - 5.0	5 - 12			
140x100	1.8 - 5.0	5 - 12			
150x100	1.8 - 5.0	5 - 12			
Water and gas tubes	GOST 3262	St. 1-3 (kp/ps/sp) 08, 10, 15, 20 (kp/ps/sp)	Du 10 (17.0)	1.2 - 3.2	5 - 9
			Du 15 (21.3)	1.2 - 3.2	5 - 9
			Du 20 (26.8)	1.2 - 3.2	5 - 9
			Du 25 (33.5)	1.2 - 3.2	5 - 9
			Du 32 (42.3)	1.8 - 5.0	5 - 12
			Du 40 (48.0)	1.8 - 5.0	5 - 12
			Du 50 (60.0)	1.8 - 5.0	5 - 12
			Du 65 (75.5)	1.8 - 5.0	5 - 12
			Du 80 (88.5)	1.8 - 5.0	5 - 12
			Du 90 (101.3)	1.8 - 5.0	5 - 12
			Du 100 (114.0)	1.8 - 5.0	5 - 12
			Du 125 (140.0)	1.8 - 5.0	5 - 12

Dimensions and technical requirements should be agreed during the conclusion of contracts

European and Ukrainian standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Water and gas tubes	DSTU EN 10255 DIN EN 10255	S235JRH S275J0H S275J2H S355J0H S355J2H	D 10 (3/8")	2.0; 2.2; 2.8	6 - 10
			D 15 (1/2")	2.35; 2.5; 2.8; 3.2	6 - 10
			D 20 (3/4")	2.35; 2.5; 2.8; 3.2	6 - 10
			D 25 (1")	2.8; 3.2; 4.0	6 - 10
			D 32 (1 1/4")	2.8; 3.2; 4.0	6 - 10
			D 40 (1 1/2")	3.0; 3.5; 4.0	6 - 10
			D 50 (2")	3.0; 3.5	6 - 10
			D 65 (2 1/2")	2.8; 3.2; 4.0	6 - 10
			D 80 (3")	3.5; 4.0	6 - 12
			D 90 (3 1/2")	3.5; 4.0	6 - 12
			D 100 (4")	3.0; 3.5; 4.0	6 - 12
Round steel tubes	DSTU EN 10255 DIN EN 10255 DIN EN 10219-2	S235JRH S275J0H S275J2H S355J0H S355J2H	17.0	1.2 - 2.8	6 - 10
			21.3	1.2 - 3.2	6 - 10
			26.8	1.2 - 3.2	6 - 10
			33.7	1.2 - 4.0	6 - 10
			38.0	1.2 - 4.0	6 - 10
			40.0	1.2 - 4.0	6 - 10
			42.3	1.2 - 4.0	6 - 10
			48.0	1.2 - 4.0	6 - 10
			51.0	1.2 - 4.0	6 - 10
			57.0	1.2 - 5.0	6 - 10
			60.3	1.2 - 5.0	6 - 10
			76.0	1.5 - 6.0	6 - 10
			89.0	1.8 - 6.0	6 - 10
			102.0	1.8 - 6.0	6 - 10
			108.0	1.8 - 8.0	6 - 10
			114.0	2.0 - 8.0	6 - 12
			127.0	2.0 - 8.0	6 - 12
			133.0	2.5 - 8.0	6 - 12
			159.0	2.5 - 8.0	6 - 12
			168.3	2.7 - 8.0	6 - 12
177.0	2.7 - 8.0	6 - 12			
193.7	2.7 - 8.0	6 - 12			
219.0	2.7 - 8.0	6 - 12			
244.0	5.0 - 8.0	6 - 12			
Steel tubes for pressure purposes	DIN EN 10217-1 DSTU EN 10217-1	P235TR1 P195TR1	17.0	1.2 - 2.8	6 - 10
			21.3	1.2 - 3.2	6 - 10
			26.8	1.2 - 3.2	6 - 10
			33.7	1.2 - 4.0	6 - 10
			38.0	1.2 - 4.0	6 - 10
			40.0	1.2 - 4.0	6 - 10
			42.3	1.2 - 4.0	6 - 10
			48.0	1.2 - 4.0	6 - 10

Dimensions and technical requirements should be agreed during the conclusion of contracts

European and Ukrainian standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Steel tubes for pressure purposes	DIN EN 10217-1 DSTU EN 10217-1	P235TR1 P195TR1	51.0	1.2 - 4.0	6 - 10
			57.0	1.2 - 5.0	6 - 10
			60.3	1.2 - 5.0	6 - 10
			76.0	1.5 - 6.0	6 - 10
			89.0	1.8 - 6.0	6 - 10
			102.0	1.8 - 6.0	6 - 12
			108.0	1.8 - 8.0	6 - 12
			114.0	2.0 - 8.0	6 - 12
			127.0	2.0 - 8.0	6 - 12
			133.0	2.5 - 8.0	6 - 12
			159.0	2.5 - 8.0	6 - 12
			168.3	2.7 - 8.0	6 - 12
			177.0	2.7 - 8.0	6 - 12
			193.7	2.7 - 8.0	6 - 12
			219.0	2.7 - 8.0	6 - 12
244.0	5.0 - 8.0	6 - 12			
Square steel tubes and hollow sections	DSTU EN 10219-2 DIN EN 10219-2 DIN EN 10305-5	S235JRH S275J0H S275J2H S355J0H S355J2H	15x15	1.0 - 2.0	6 - 10
			20x20	1.0 - 2.7	6 - 10
			25x25	1.0 - 3.0	6 - 10
			30x30	1.0 - 4.0	6 - 10
			35x35	1.2 - 4.0	6 - 10
			40x40	1.2 - 5.0	6 - 10
			45x45	1.2 - 5.0	6 - 10
			50x50	1.2 - 5.0	6 - 10
			60x60	1.2 - 6.0	6 - 10
			70x70	1.8 - 6.0	6 - 12
			80x80	1.8 - 8.0	6 - 12
			90x90	1.8 - 8.0	6 - 12
			100x100	1.8 - 8.0	6 - 12
			120x120	2.7 - 8.0	6 - 12
			140x140	2.7 - 8.0	6 - 12
150x150	2.7 - 8.0	6 - 12			
160x160	3.0 - 8.0	6 - 12			
180x180	3.8 - 8.0	6 - 12			
200x200	5.0 - 8.0	6 - 12			
Rectangular steel tubes and hollow sections	DSTU EN 10219-2 DIN EN 10219-2 DIN EN 10305-5	S235JRH S275J0H S275J2H S355J0H S355J2H	10x20	1.0 - 2.0	6 - 10
			28x25	1.0 - 3.0	6 - 10
			30x20	1.0 - 3.0	6 - 10
			40x20	1.0 - 4.0	6 - 10
			40x25	1.2 - 4.0	6 - 10
			40x30	1.2 - 4.0	6 - 10
			50x25	1.2 - 4.0	6 - 10
50x30	1.2 - 4.0	6 - 10			

Dimensions and technical requirements should be agreed during the conclusion of contracts

European and Ukrainian standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Rectangular steel tubes and hollow sections	DSTU EN 10219-2 DIN EN 10219-2 DIN EN 10305-5	S235JRH S275J0H S275J2H S355J0H S355J2H	50x40	1.2 - 5.0	6 - 10
			60x30	1.2 - 5.0	6 - 10
			60x40	1.2 - 5.0	6 - 10
			70x50	1.2 - 5.0	6 - 10
			80x40	1.2 - 6.0	6 - 10
			80x50	1.8 - 6.0	6 - 12
			80x60	1.8 - 6.0	6 - 12
			90x70	1.8 - 6.0	6 - 12
			100x40	1.8 - 6.0	6 - 12
			100x50	1.8 - 6.0	6 - 12
			100x60	1.8 - 8.0	6 - 12
			120x40	1.8 - 8.0	6 - 12
			120x60	1.8 - 8.0	6 - 12
			120x80	1.8 - 8.0	6 - 12
			140x110	2.7 - 8.0	6 - 12
			150x100	2.7 - 8.0	6 - 12
			160x80	2.7 - 8.0	6 - 12
			180x100	2.7 - 8.0	6 - 12
			180x140	3.0 - 8.0	6 - 12
			200x100	2.7 - 8.0	6 - 12
200x120	3.0 - 8.0	6 - 12			
200x160	3.8 - 8.0	6 - 12			

Dimensions and technical requirements should be agreed during the conclusion of contracts

American standards

Type	Standards	Steel grades	Outside \varnothing / dimensions, mm	Wall thickness, mm	Length, m
Square and rectangular tubes and hollow sections, dimensions comparable to inches	ASTM A500	A B C	25.4x25.4	1.6; 2.11	6.096; 7.315
			50.8x50.8	1.6; 2.11; 3.05	6.096; 7.315
			76.2x76.2	2.11; 3.05; 4.78	6.096; 7.315
			88.9x88.9	2.11; 3.05; 4.78	6.096; 7.315
			101.6x101.6	2.11; 3.05; 4.78; 6.35	6.096; 7.315; 9.144; 12.192; 14.630
			127.0x127.0	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
			152.4x152.4	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
			177.0x177.0	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
			203.2x203.2	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
			50.8x25.4	1.6; 2.11; 3.05	6.096; 7.315
			101.6x50.8	2.11; 3.05; 4.78; 6.35	6.096; 7.315; 9.144; 12.192; 14.630
			101.6x76.2	2.11; 3.05; 4.78; 6.35	6.096; 7.315; 9.144; 12.192; 14.630
			152.4x101.6	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
			203.2x101.6	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
Round steel tubes, dimensions comparable to inches	ASTM A53	A B C	21.34	2.77	6.401
			26.67	2.87	6.401
			33.4	3.38	6.401
			42.16	2.77; 3.56	6.401
			48.26	2.77; 3.68	6.401
			50.8	2.77	6.401
Square steel tubes and hollow sections	ASTM A500	A B C	15x15	1.0 - 2.0	6 - 10
			20x20	1.0 - 2.7	6 - 10
			25x25	1.0 - 3.0	6 - 10
			30x30	1.0 - 4.0	6 - 10
			35x35	1.2 - 4.0	6 - 10
			40x40	1.2 - 5.0	6 - 10
			45x45	1.2 - 5.0	6 - 10
			50x50	1.2 - 5.0	6 - 10
			60x60	1.2 - 6.0	6 - 10
			70x70	1.8 - 6.0	6 - 12
			80x80	1.8 - 8.0	6 - 12
			90x90	1.8 - 8.0	6 - 12
			100x100	1.8 - 8.0	6 - 12
			120x120	2.7 - 8.0	6 - 12
			140x140	2.7 - 8.0	6 - 12
			150x150	2.7 - 8.0	6 - 12
160x160	3.0 - 8.0	6 - 12			
180x180	3.8 - 8.0	6 - 12			
200x200	5.0 - 8.0	6 - 12			

Dimensions and technical requirements should be agreed during the conclusion of contracts

American standards

Type	Standards	Steel grades	Outside \varnothing / dimensions, mm	Wall thickness, mm	Length, m
Rectangular steel tubes and hollow sections	ASTM A500	A B C	10x20	1.0 - 2.0	6 - 10
			28x25	1.0 - 3.0	6 - 10
			30x20	1.0 - 3.0	6 - 10
			40x20	1.0 - 4.0	6 - 10
			40x25	1.2 - 4.0	6 - 10
			40x30	1.2 - 4.0	6 - 10
			50x25	1.2 - 4.0	6 - 10
			50x30	1.2 - 4.0	6 - 10
			50x40	1.2 - 5.0	6 - 10
			60x30	1.2 - 5.0	6 - 10
			60x40	1.2 - 5.0	6 - 10
			70x50	1.2 - 5.0	6 - 10
			80x40	1.2 - 6.0	6 - 10
			80x50	1.8 - 6.0	6 - 12
			80x60	1.8 - 6.0	6 - 12
			90x70	1.8 - 6.0	6 - 12
			100x40	1.8 - 6.0	6 - 12
			100x50	1.8 - 6.0	6 - 12
			100x60	1.8 - 8.0	6 - 12
			120x40	1.8 - 8.0	6 - 12
120x60	1.8 - 8.0	6 - 12			
120x80	1.8 - 8.0	6 - 12			
140x110	2.7 - 8.0	6 - 12			
150x100	2.7 - 8.0	6 - 12			
160x80	2.7 - 8.0	6 - 12			
180x100	2.7 - 8.0	6 - 12			
180x140	3.0 - 8.0	6 - 12			
200x100	2.7 - 8.0	6 - 12			
200x120	3.0 - 8.0	6 - 12			
200x160	3.8 - 8.0	6 - 12			

Dimensions and technical requirements should be agreed during the conclusion of contracts

CIS standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Round steel tubes	GOST 10704 GOST 10705	St. 1-3 (kp/ps/sp) 08, 10, 15, 20 (kp/ps/sp)	17.0	1.2 - 2.8	6 - 10
			21.3	1.2 - 3.2	6 - 10
			26.8	1.2 - 3.2	6 - 10
			33.7	1.2 - 4.0	6 - 10
			38.0	1.2 - 4.0	6 - 10
			40.0	1.2 - 4.0	6 - 10
			42.3	1.2 - 4.0	6 - 10
			48.0	1.2 - 4.0	6 - 10
			51.0	1.2 - 4.0	6 - 10
			57.0	1.2 - 5.0	6 - 10
			60.3	1.2 - 5.0	6 - 10
			76.0	1.5 - 6.0	6 - 10
			89.0	1.8 - 6.0	6 - 10
			102.0	1.8 - 6.0	6 - 10
			108.0	1.8 - 8.0	6 - 10
			114.0	2.0 - 8.0	6 - 12
			127.0	2.0 - 8.0	6 - 12
			133.0	2.5 - 8.0	6 - 12
			159.0	2.5 - 8.0	6 - 12
			Square steel tubes and hollow sections	GOST 13663 GOST 8639	St. 1-3 (kp/ps/sp) 08, 10, 15, 20 (kp/ps/sp)
20x20	1.0 - 2.7	6 - 10			
25x25	1.0 - 3.0	6 - 10			
30x30	1.0 - 4.0	6 - 10			
35x35	1.2 - 4.0	6 - 10			
40x40	1.2 - 5.0	6 - 10			
45x45	1.2 - 5.0	6 - 10			
50x50	1.2 - 5.0	6 - 10			
60x60	1.2 - 6.0	6 - 10			
70x70	1.8 - 6.0	6 - 12			
80x80	1.8 - 8.0	6 - 12			
90x90	1.8 - 8.0	6 - 12			
100x100	1.8 - 8.0	6 - 12			
120x120	2.7 - 8.0	6 - 12			
140x140	2.7 - 8.0	6 - 12			
150x150	2.7 - 8.0	6 - 12			
160x160	3.0 - 8.0	6 - 12			
180x180	3.8 - 8.0	6 - 12			
200x200	5.0 - 8.0	6 - 12			

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CIS standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Rectangular steel tubes and hollow sections	GOST 13663 GOST 8645	St. 1-3 (kp/ps/sp) 08, 10, 15, 20 (kp/ps/sp)	10x20	1.0 - 2.0	6 - 10
			28x25	1.0 - 3.0	6 - 10
			30x20	1.0 - 3.0	6 - 10
			40x20	1.0 - 4.0	6 - 10
			40x25	1.2 - 4.0	6 - 10
			40x30	1.2 - 4.0	6 - 10
			50x25	1.2 - 4.0	6 - 10
			50x30	1.2 - 4.0	6 - 10
			50x40	1.2 - 5.0	6 - 10
			60x30	1.2 - 5.0	6 - 10
			60x40	1.2 - 5.0	6 - 10
			70x50	1.2 - 5.0	6 - 10
			80x40	1.2 - 6.0	6 - 10
			80x50	1.8 - 6.0	6 - 12
			80x60	1.8 - 6.0	6 - 12
			90x70	1.8 - 6.0	6 - 12
			100x40	1.8 - 6.0	6 - 12
			100x50	1.8 - 6.0	6 - 12
			100x60	1.8 - 8.0	6 - 12
			120x40	1.8 - 8.0	6 - 12
			120x60	1.8 - 8.0	6 - 12
			120x80	1.8 - 8.0	6 - 12
			140x110	2.7 - 8.0	6 - 12
			150x100	2.7 - 8.0	6 - 12
			160x80	2.7 - 8.0	6 - 12
			180x100	2.7 - 8.0	6 - 12
180x140	3.0 - 8.0	6 - 12			
200x100	2.7 - 8.0	6 - 12			
200x120	3.0 - 8.0	6 - 12			
200x160	3.8 - 8.0	6 - 12			
Water and gas tubes	GOST 3262	St. 1-3 (kp/ps/sp) 08, 10, 15, 20 (kp/ps/sp)	Du 10 (17.0)	2.0; 2.2; 2.8	6 - 10
			Du 15 (21.3)	2.35; 2.5; 2.8; 3.2	6 - 10
			Du 20 (26.8)	2.35; 2.5; 2.8; 3.2	6 - 10
			Du 25 (33.5)	2.8; 3.2; 4.0	6 - 10
			Du 32 (42.3)	2.8; 3.2; 4.0	6 - 10
			Du 40 (48.0)	3.0; 3.5; 4.0	6 - 10
			Du 50 (60.0)	3.0; 3.5	6 - 10
			Du 65 (75.5)	2.8; 3.2; 4.0	6 - 10
			Du 80 (88.5)	3.5; 4.0	6 - 12
			Du 90 (101.3)	3.5; 4.0	6 - 12
Du 100 (114.0)	3.0; 3.5; 4.0	6 - 12			

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European and Ukrainian standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Square steel tubes and hollow sections	EN 10219-2 DSTU EN 10219-2	S235JRH	20x20	1.5 - 2.5	4.5 - 6.0
			25x25	1.5 - 2.5	4.5 - 6.0
			30x30	1.5 - 3.5	4.0 - 12.0
			40x40	2.0 - 3.5	4.0 - 12.0
			50x50	2.0 - 3.5	4.0 - 12.0
			60x60	2.0 - 4.0	6.0 - 12.0
			80x80	2.0 - 4.0	6.0 - 12.0
			100x100	2.0 - 4.0	6.0 - 12.0
Rectangular steel tubes and hollow sections	EN 10219-2 DSTU EN 10219-2	S235JRH	30x20	1.5 - 2.5	4.5 - 6.0
			40x20	2.0 - 3.5	4.0 - 12.0
			40x25	2.0 - 3.5	4.0 - 12.0
			40x27	2.0 - 3.5	4.0 - 12.0
			50x25	2.0 - 3.5	4.0 - 12.0
			50x30	2.0 - 3.5	4.0 - 12.0
			60x30	2.0 - 3.5	4.0 - 12.0
			60x40	2.0 - 3.5	4.0 - 12.0
			80x40	2.0 - 4.0	6.0 - 12.0
			100x60	2.0 - 4.0	6.0 - 12.0
120x80	2.0 - 4.0	6.0 - 12.0			

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CIS Standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Square steel tubes and hollow sections	GOST 13663 GOST 8639	St. 1-3 (kp/ps/sp) 08, 10, 15, 20 (kp/ps/sp)	20x20	1.5-2.5	4.5-6.0
			25x25	1.5-2.5	4.5-6.0
			30x30	1.5-3.5	4.0-12.0
			40x40	2.0-3.5	4.0-12.0
			50x50	2.0-3.5	4.0-12.0
			60x60	2.0-4.0	6.0-12.0
			80x80	2.0-4.0	6.0-12.0
Rectangular steel tubes and hollow sections	GOST 13663 GOST 8645	St. 1-3 (kp/ps/sp) 08, 10, 15, 20 (kp/ps/sp)	30x20	1.5-2.5	4.5-6.0
			40x20	2.0-3.5	4.0-12.0
			40x25	2.0-3.5	4.0-12.0
			40x27	2.0-3.5	4.0-12.0
			50x25	2.0-3.5	4.0-12.0
			50x30	2.0-3.5	4.0-12.0
			60x30	2.0-3.5	4.0-12.0
			60x40	2.0-3.5	4.0-12.0
			80x40	2.0-4.0	6.0-12.0
			100x60	2.0-4.0	6.0-12.0
			120x80	2.0-4.0	6.0-12.0

Dimensions and technical requirements should be agreed during the conclusion of contracts

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