

# WELDED TUBES & HOLLOW SECTIONS

## CATALOG

2026

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Metinvest is an international steel and mining group with coal mines and steelmaking assets in Europe and North America.

We manage the complete production chain, from extracting iron ore and coal to manufacturing semi-finished and finished steel products. This gives us the opportunity to take an individual approach to each customer's needs.

**1,000+**  
steel products

**4000+**  
customers

**27**  
sales offices

**50+**  
countries

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## WELDED TUBES AND HOLLOW SECTIONS PRODUCTION

Annual capacity

 **METINVEST  
TUBULAR IAȘI**      **240 KT**

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 **KOMINMET**      **312 KT**

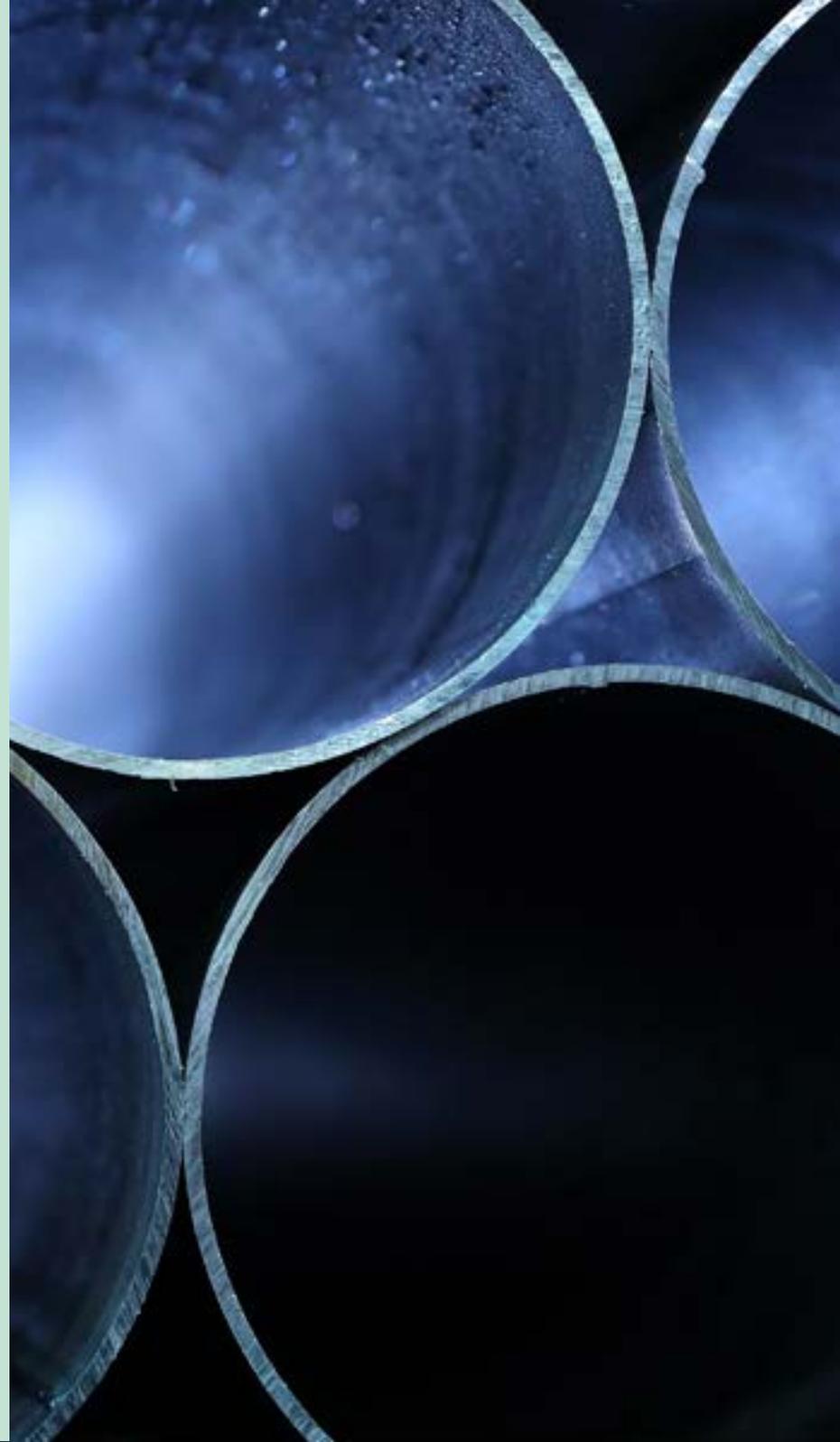
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 **ZAPORIZHSTAL (JV)**      **47 KT**

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 **TRUBOSTAL**      **55 KT**

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TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
COLD FORMED CIRCULAR HOLLOW SECTION	21.3	1.5 - 2.6	6.0	EN 10219	S235JRH S355J2H
	26.9	1.5 - 2.6	6.0		
	33.7	1.5 - 3.2	6.0		
	38.0	1.5 - 3.0	6.0 - 10.0		
	42.4	1.5 - 3.2	6.0 - 10.0		
	48.3	1.5 - 3.6	6.0 - 12.0		
	51.0	2.0 - 3.0	6.0 - 12.0		
	60.3	1.8 - 5.0	6.0 - 12.0		
	76.1	2.3 - 6.3	6.0 - 12.0		
	88.9	2.6 - 6.3	6.0 - 12.0		
	108.0	2.9 - 8.0	6.0 - 12.0		
	114.3	2.9 - 8.0	6.0 - 12.0		
	133.0	3.0 - 8.0	6.0 - 12.0		
	139.7	3.2 - 8.0	6.0 - 12.0		
	159.0	3.2 - 8.0	6.0 - 12.0		
	168.3	3.2 - 8.0	6.0 - 12.0		
	177.8	4.0 - 8.0	6.0 - 12.0		
193.7	4.0 - 8.0	6.0 - 12.0			

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
COLD FORMED SQUARE HOLLOW SECTION	15x15	1.5	6.0	EN 10219	S235JRH S355J2H
	20x20	1.5 - 2.0	6.0		
	25x25	1.5 - 2.0	6.0		
	30x30	1.5 - 3.0	6.0		
	40x40	1.5 - 3.0	6.0 - 12.0		
	50x50	1.5 - 5.0	6.0 - 12.0		
	60x60	2.0 - 6.0	6.0 - 12.0		
	70x70	3.0 - 6.0	6.0 - 12.0		
	80x80	3.0 - 8.0	6.0 - 12.0		
	90x90	3.0 - 8.0	6.0 - 12.0		
	100x100	3.0 - 8.0	6.0 - 12.0		
	120x120	3.0 - 8.0	6.0 - 12.0		
	140x140	4.0 - 8.0	6.0 - 12.0		
	150x150	4.0 - 8.0	6.0 - 12.0		

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
COLD FORMED RECTANGULAR HOLLOW SECTION	30x20	1.5 - 2.5	6.0	EN 10219	S235JRH S355J2H
	40x20	1.5 - 3.0	6.0		
	40x30	1.5 - 3.0	6.0		
	50x20	1.5 - 2.0	6.0		
	50x30	1.5 - 3.0	6.0 - 12.0		
	60x40	1.5 - 5.0	6.0 - 12.0		
	80x40	3.0 - 6.0	6.0 - 12.0		
	80x60	3.0 - 6.0	6.0 - 12.0		
	100x50	3.0 - 6.0	6.0 - 12.0		
	100x60	3.0 - 8.0	6.0 - 12.0		
	100x80	3.0 - 8.0	6.0 - 12.0		
	120x60	3.0 - 8.0	6.0 - 12.0		
	120x80	3.0 - 8.0	6.0 - 12.0		
	140x80	3.0 - 8.0	6.0 - 12.0		
	160x80	3.0 - 8.0	6.0 - 12.0		
	150x100	3.0 - 8.0	6.0 - 12.0		
	180x100	4.0 - 8.0	6.0 - 12.0		
200x100	4.0 - 8.0	6.0 - 12.0			

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
WELDED STEEL TUBES FOR PRESSURE PURPOSES	21.3	2.0-2.6	6.0	EN 10217-1	P235TR1
	26.9	2.0-2.6	6.0		
	33.7	2.0-2.9	6.0		
	42.4	2.0-3.2	6.0		
	48.3	2.0-3.6	6.0 - 12.0		
	60.3	2.6-4.0	6.0 - 12.0		
	76.1	2.6-4.5	6.0 - 12.0		
	88.9	2.6-4.5	6.0 - 12.0		
	108.0	3.2-6.3	6.0 - 12.0		
	114.3	3.2-6.3	6.0 - 12.0		
	133.0	3.6-6.3	6.0 - 12.0		
	139.7	3.6-6.3	6.0 - 12.0		
	159.0	3.6-6.3	6.0 - 12.0		
	168.3	3.6-6.3	6.0 - 12.0		
	193.7	4.0-6.3	6.0 - 12.0		

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
SQUARE STEEL TUBES AND HOLLOW SECTIONS	20x20	1.5-2.5	4.5-6.0	EN 10219 DSTU EN 10219	S235JRH
	25x25	1.5-2.5	4.5-6.0		
	30x30	1.5-3.5	4.0-12.0	DSTU 8940	St. 1-3 (kp/ps/sp)
	40x40	2.0-3.5	4.0-12.0		
	50x50	2.0-3.5	4.0-12.0		
	60x60	2.0-4.0	6.0-12.0		
	80x80	2.0-4.0	6.0-12.0		
	100x100	2.0-4.0	6.0-12.0		
RECTANGULAR STEEL TUBES AND HOLLOW SECTIONS	30x20	1.5-2.5	4.5-6.0	EN 10219 DSTU EN 10219	S235JRH
	40x20	2.0-3.5	4.0-12.0		
	40x25	2.0-3.5	4.0-12.0	DSTU 8940	St. 1-3 (kp/ps/sp)
	40x27	2.0-3.5	4.0-12.0		
	50x25	2.0-3.5	4.0-12.0		
	50x30	2.0-3.5	4.0-12.0		
	60x30	2.0-3.5	4.0-12.0		
	60x40	2.0-3.5	4.0-12.0		
	80x40	2.0-4.0	6.0-12.0		
	100x50	2.0-4.0	6.0-12.0		
	100x60	2.0-4.0	6.0-12.0		
	120x80	2.0-4.0	6.0-12.0		

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
WATER AND GAS PIPES	D 10 (3/8")	2.0, 2.2, 2.8	6 - 10	DSTU EN 10255 DIN EN 10255	S235JRH
	D 15 (1/2")	2.35, 2.5, 2.8, 3.2	6 - 10		
	D 20 (3/4")	2.35, 2.5, 2.8, 3.2	6 - 10		
	D 25 (1")	2.8, 3.2, 4.0	6 - 10		
	D 32 (1 1/4")	2.8, 3.2, 4.0	6 - 10		
	D 40 (1 1/2")	3.0, 3.5, 4.0	6 - 10		
	D 50 ( 2" )	3.0, 3.5	6 - 10		
	D 65 (2 1/2")	2.8, 3.2, 4.0	6 - 10		
	D 80 ( 3" )	3.5, 4.0	6 - 12		
	D 90 (3 1/2")	3.5, 4.0	6 - 12		
	D 100 ( 4" )	3.0, 3.5, 4.0	6 - 12		
TUBES OF ROUND CROSS-SECTION	17.0	1.2 - 2.8	6 - 10	DSTU EN 10255 DIN EN 10255 DIN EN 10219	S235JRH S355J2H
	21.3	1.2 - 3.2	6 - 10		
	26.8	1.2 - 3.2	6 - 10		
	33,7	1.2 - 4.0	6 - 10		
	38.0	1.2 - 4.0	6 - 10		
	40.0	1.2 - 4.0	6 - 10		
	42.3	1.2 - 4.0	6 - 10		
	48.0	1.2 - 4.0	6 - 10		
	51.0	1.2 - 4.0	6 - 10		
	57.0	1.2 - 5.0	6 - 10		
	60.3	1.2 - 5.0	6 - 10		

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
TUBES OF ROUND CROSS-SECTION	76.0	1.5 - 6.0	6 - 10	DSTU EN 10255 DIN EN 10255 DIN EN 10219	S235JRH S355J2H
	89.0	1.8 - 6.0	6 - 10		
	102.0	1.8 - 6.0	6 - 10		
	108.0	1.8 - 8.0	6 - 10		
	114.0	2.0 - 8.0	6 - 12		
	127.0	2.0 - 8.0	6 - 12		
	133.0	2.5 - 8.0	6 - 12		
	159.0	2.5 - 8.0	6 - 12		
	168.3	2.7 - 8.0	6 - 12		
	177.0	2.7 - 8.0	6 - 12		
	193.7	2.7 - 8.0	6 - 12		
	219.0	2.7 - 8.0	6 - 12		
	244.0	5.0 - 8.0	6 - 12		
SQUARE STEEL TUBES AND HOLLOW SECTIONS	15x15	1.0 - 2.0	6 - 10	DSTU EN 10219 DIN EN 10219 DIN EN 10305-5	S235JRH S355J2H
	20x20	1.0 - 2.7	6 - 10		
	25x25	1.0 - 3.0	6 - 10		
	30x30	1.0 - 4.0	6 - 10	DSTU 8940	St. 1-3 (kp/ps/sp)
	35x35	1.2 - 4.0	6 - 10		
	40x40	1.2 - 5.0	6 - 10		
	45x45	1.2 - 5.0	6 - 10		
	50x50	1.2 - 5.0	6 - 10		
	60x60	1.2 - 6.0	6 - 10		

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
SQUARE STEEL TUBES AND HOLLOW SECTIONS	70x70	1.8 - 6.0	6 - 12	DSTU EN 10219	S235JRH
	80x80	1.8 - 8.0	6 - 12	DIN EN 10219	S355J2H
	90x90	1.8 - 8.0	6 - 12	DIN EN 10305-5	
	100x100	1.8 - 8.0	6 - 12	DSTU 8940	St. 1-3 (kp/ps/sp)
	120x120	2.7 - 8.0	6 - 12		
	140x140	2.7 - 8.0	6 - 12		
	150x150	2.7 - 8.0	6 - 12		
	160x160	3.0 - 8.0	6 - 12		
	180x180	3.8 - 8.0	6 - 12		
	200x200	5.0 - 8.0	6 - 12		
RECTANGULAR STEEL TUBES AND HOLLOW SECTIONS	10x20	1.0 - 2.0	6 - 10	DSTU EN 10219	S235JRH
	28x25	1.0 - 3.0	6 - 10	DIN EN 10219	S355J2H
	30x20	1.0 - 3.0	6 - 10	DIN EN 10305-5	
	40x20	1.0 - 4.0	6 - 10	DSTU 8940	St. 1-3 (kp/ps/sp)
	40x25	1.2 - 4.0	6 - 10		
	40x30	1.2 - 4.0	6 - 10		
	50x25	1.2 - 4.0	6 - 10		
	50x30	1.2 - 4.0	6 - 10		
	50x40	1.2 - 5.0	6 - 10		
	60x30	1.2 - 5.0	6 - 10		
	60x40	1.2 - 5.0	6 - 10		
	70x50	1.2 - 5.0	6 - 10		

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
RECTANGULAR STEEL TUBES AND HOLLOW SECTIONS	80x40	1.2 - 6.0	6 - 10	DSTU EN 10219	S235JRH
	80x50	1.8 - 6.0	6 - 12	DIN EN 10219	S355J2H
	80x60	1.8 - 6.0	6 - 12	DIN EN 10305-5	
	90x70	1.8 - 6.0	6 - 12	DSTU 8940	St. 1-3 (kp/ps/sp)
	100x40	1.8 - 6.0	6 - 12		
	100x50	1.8 - 6.0	6 - 12		
	100x60	1.8 - 8.0	6 - 12		
	120x40	1.8 - 8.0	6 - 12		
	120x60	1.8 - 8.0	6 - 12		
	120x80	1.8 - 8.0	6 - 12		
	140x110	2.7 - 8.0	6 - 12		
	150x100	2.7 - 8.0	6 - 12		
	160x80	2.7 - 8.0	6 - 12		
	180x100	2.7 - 8.0	6 - 12		
	180x140	3.0 - 8.0	6 - 12		
	200x100	2.7 - 8.0	6 - 12		
	200x120	3.0 - 8.0	6 - 12		
200x160	3.8 - 8.0	6 - 12			

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM  Dimensions comparable to inches	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
SQUARE AND RECTANGULAR TUBES AND HOLLOW SECTIONS	25.4x25.4	1.6, 2.11	6096, 7315	ASTM A500	A
	50.8x50.8	1.6, 2.11, 3.05	6096, 7315		
	76.2x76.2	2.11, 3.05, 4.78	6096, 7315		
	88.9x88.9	2.11, 3.05, 4.78	6096, 7315, 9144, 12192, 14630		
	101.6x101.6	2.11, 3.05, 4.78, 6.35	6096, 7315, 9144, 12192, 14630		
	127.0x127.0	2.11, 3.05, 4.78, 6.35, 7.95	6096, 7315, 9144, 12192, 14630		
	152.4x152.4	2.11, 3.05, 4.78, 6.35, 7.95	6096, 7315, 9144, 12192, 14630		
	177.0x177.0	2.11, 3.05, 4.78, 6.35, 7.95	6096, 7315, 9144, 12192, 14630		
	203.2x203.2	2.11, 3.05, 4.78, 6.35, 7.95	6096, 7315		
	50.8x25.4	1.6, 2.11, 3.05	6096, 7315, 9144, 12192, 14630		
	101.6x50.8	2.11, 3.05, 4.78, 6.35	6096, 7315, 9144, 12192, 14630		
	101.6x76.2	2.11, 3.05, 4.78, 6.35	6096, 7315, 9144, 12192, 14630		
	152.4x101.6	2.11, 3.05, 4.78, 6.35, 7.95	6096, 7315, 9144, 12192, 14630		
	203.2x101.6	2.11, 3.05, 4.78, 6.35, 7.95	6401		
ROUND PIPE	21.34	2.77	6401	ASTM A53	A
	26.67	2.87	6401		
	33.4	3.38	6401		
	42.16	2.77, 3.56	6401		
	48.26	2.77, 3.68	6401		
	50.8	2.77	6401		

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
SQUARE STEEL TUBES AND HOLLOW SECTIONS	15x15	1.0 - 2.0	6 - 10	ASTM A500	A
	20x20	1.0 - 2.7	6 - 10		
	25x25	1.0 - 3.0	6 - 10		
	30x30	1.0 - 4.0	6 - 10		
	35x35	1.2 - 4.0	6 - 10		
	40x40	1.2 - 5.0	6 - 10		
	45x45	1.2 - 5.0	6 - 10		
	50x50	1.2 - 5.0	6 - 10		
	60x60	1.2 - 6.0	6 - 10		
	70x70	1.8 - 6.0	6 - 12		
	80x80	1.8 - 8.0	6 - 12		
	90x90	1.8 - 8.0	6 - 12		
	100x100	1.8 - 8.0	6 - 12		
	120x120	2.7 - 8.0	6 - 12		
	140x140	2.7 - 8.0	6 - 12		
	150x150	2.7 - 8.0	6 - 12		
160x160	3.0 - 8.0	6 - 12			
180x180	3.8 - 8.0	6 - 12			
200x200	5.0 - 8.0	6 - 12			

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
RECTANGULAR STEEL TUBES AND HOLLOW SECTIONS	10x20	1.0 - 2.0	6 - 10	ASTM A500	A
	28x25	1.0 - 3.0	6 - 10		
	30x20	1.0 - 3.0	6 - 10		
	40x20	1.0 - 4.0	6 - 10		
	40x25	1.2 - 4.0	6 - 10		
	40x30	1.2 - 4.0	6 - 10		
	50x25	1.2 - 4.0	6 - 10		
	50x30	1.2 - 4.0	6 - 10		
	50x40	1.2 - 5.0	6 - 10		
	60x30	1.2 - 5.0	6 - 10		
	60x40	1.2 - 5.0	6 - 10		
	70x50	1.2 - 5.0	6 - 10		
	80x40	1.2 - 6.0	6 - 10		
	80x50	1.8 - 6.0	6 - 12		
	80x60	1.8 - 6.0	6 - 12		
90x70	1.8 - 6.0	6 - 12			

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
RECTANGULAR STEEL TUBES AND HOLLOW SECTIONS	100x40	1.8 - 6.0	6 - 12	ASTM A500	A
	100x50	1.8 - 6.0	6 - 12		
	100x60	1.8 - 8.0	6 - 12		
	120x40	1.8 - 8.0	6 - 12		
	120x60	1.8 - 8.0	6 - 12		
	120x80	1.8 - 8.0	6 - 12		
	140x110	2.7 - 8.0	6 - 12		
	150x100	2.7 - 8.0	6 - 12		
	160x80	2.7 - 8.0	6 - 12		
	180x100	2.7 - 8.0	6 - 12		
	180x140	3.0 - 8.0	6 - 12		
	200x100	2.7 - 8.0	6 - 12		
	200x120	3.0 - 8.0	6 - 12		
	200x160	3.8 - 8.0	6 - 12		

TYPE OF STEEL TUBES AND HOLLOW SECTIONS	OUTSIDE DIAMETER/ PROFILE DIMENSIONS, MM	WALL THICKNESS, MM	LENGTH, M	STANDARDS	STEEL GRADES
SQUARE STEEL TUBES AND HOLLOW SECTIONS	15x15	1.8 - 2,0	4.0 - 6.0	DSTU 8940	St. 1-3 (kp/ps/sp)
	20x20	1.8 - 2,0	4.0 - 6.0		
	25x25	1.8 - 2,0	4.0 - 6.0		
	30x30	1.8 - 3.0	4.0 - 6.0		
	40x40	1.8 - 3.0	4.0 - 6.0		
	50x50	1.8 - 3.0	4.0 - 6.0		
RECTANGULAR STEEL TUBES AND HOLLOW SECTIONS	30x20	1.8 - 2,0	4.0 - 6.0		
	40x20	1.8 - 3.0	4.0 - 6.0		
	40x25	1.8 - 3.0	4.0 - 6.0		
	50x30	1.8 - 3.0	4.0 - 6.0		
	60x40	1.8 - 3.0	4.0 - 6.0		

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